

Date: Thursday, 12/20/2007 12:15:06 PM  
 User: Dominique Dube

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : PB67-43001-155
Job Number : 36354	
Estimate Number : 10804	
P.O. Number :	Part Number : PB6743001155
This Issue : 12/20/2007 S.O. No. :	Drawing Number :
Prsht Rev. : NC	Project Number :
First Issue : 1/1 Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 1/5/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

ISSUE TRAVELER

2.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

CUT 0.88" LONG Ø .250" ROUND BAR 303 STAINLESS STEEL

B M105950

304 ACCEPTABLE

2008.01.09

DE-BURR

2008.01.09

2

3.0 M303R0250



Comment: Qty.: 0.07700 f(s)/Unit Total : 0.15400 f(s)

304 303 Round Bar 0.250"

2008.01.09

2

4.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2008.01.09

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

IDENTIFY &amp; PLACE IN STOCK

2008.01.28 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.01.09	20 + 3.0	304 SS <del>ACCEPTABLE</del> SUBSTITUTION <del>SUB</del> NO 0.25 303 SS IN STOCK.	08.01.09	ACCEPTABLE TO SUBSTITUTE WITH 304 SS BAR OF SAME STOCK Q.P.R QSI 042.	08.01.09	08.01.09	08.01.09	08.01.09

NOTE: Date & initial all entries

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Drawing Name: PB67-43001-155

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Part Number: PB6743001155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mi 2008/1/28*

*(2)*

*u*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

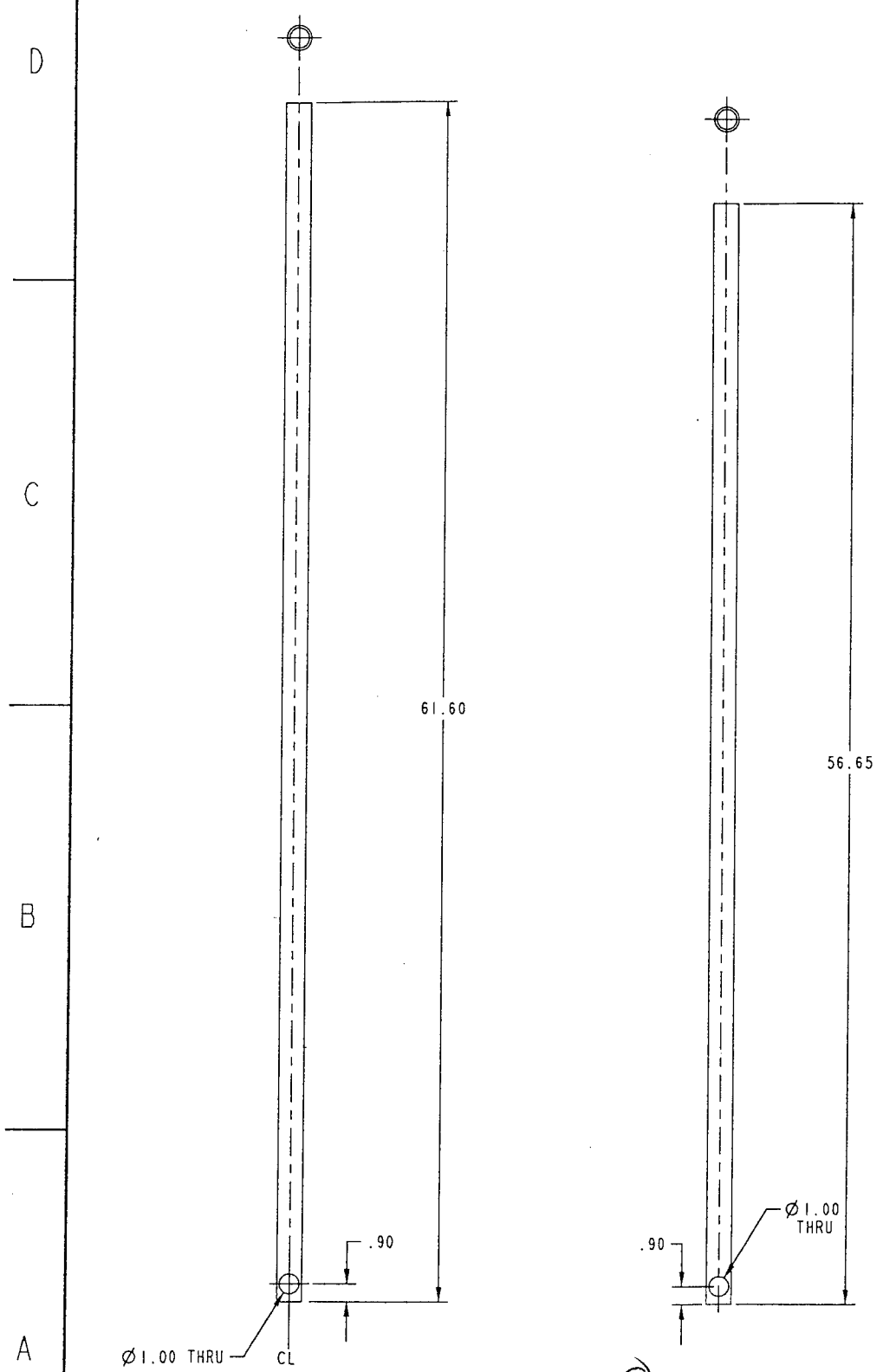
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

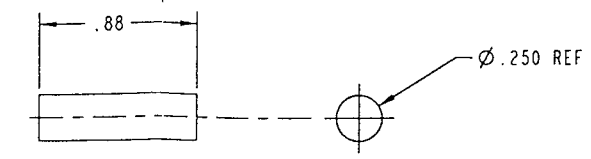
**NOTE:** Date & initial all entries

RELEASED  
17 Oct 72

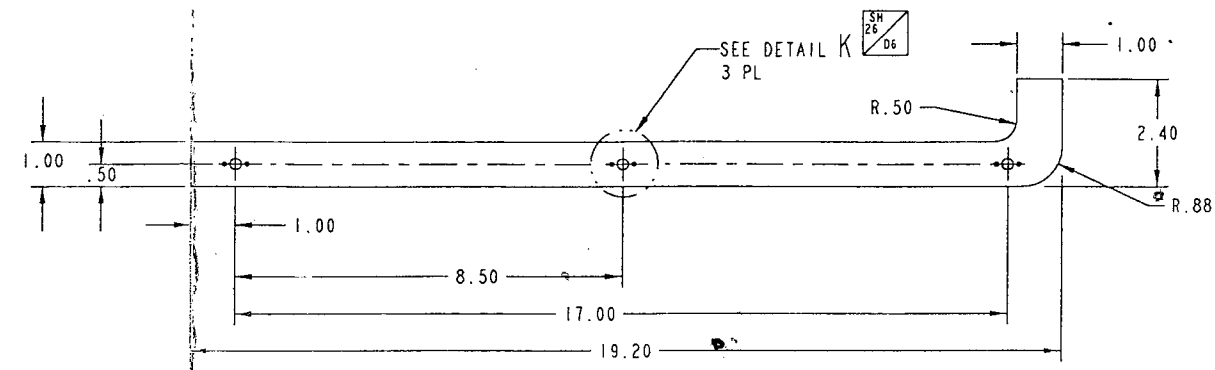
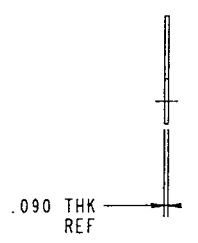


① -255 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

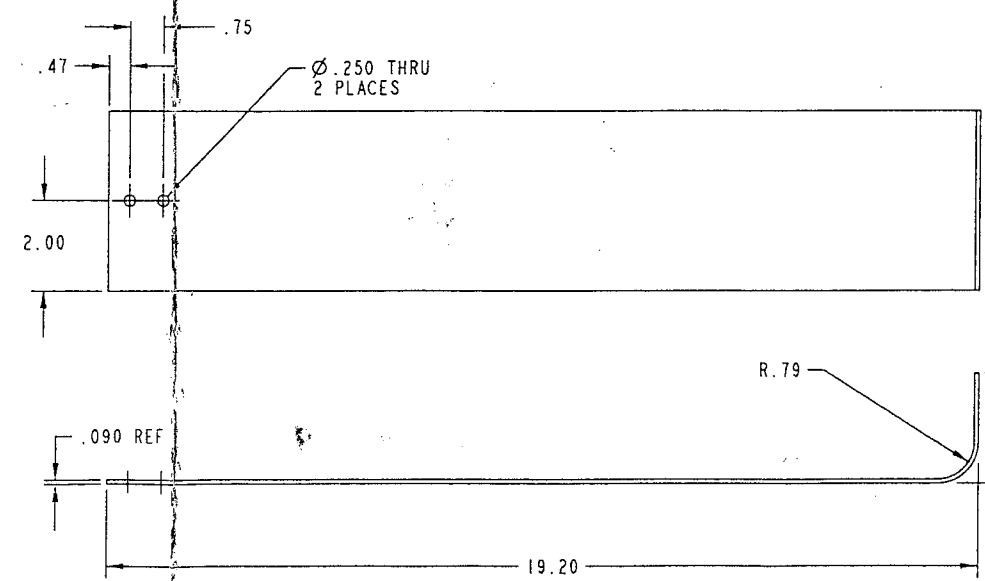
④ -259 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



① -155 PIN  
MATL: .250 RND, 303 SS  
AMS5640 COND A  
SCALE 2.000



④ -149 SIDE PLATE  
MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE 0.500

ORIGINAL